

5-Flute - Variable Index



AICrNX Coated

Variable Index, 5-Flute, Neck Relief, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Corner Radius	Shank ø	AICrNX Coated Part #
1/2	.5000	5/8	6	4-1/4	.475	—	1/2	REX5567
1/2	.5000	5/8	6	4-1/4	.475	.015	1/2	REX5568
1/2	.5000	5/8	6	4-1/4	.475	.030	1/2	REX5569
1/2	.5000	5/8	6	4-1/4	.475	.060	1/2	REX5570
1/2	.5000	5/8	6	4-1/4	.475	.120	1/2	REX5572
5/8	.6250	3/4	4	2-1/8	.590	—	5/8	REX5575
5/8	.6250	3/4	4	2-1/8	.590	.030	5/8	REX5577
5/8	.6250	3/4	4	2-1/8	.590	.060	5/8	REX5578
5/8	.6250	3/4	4	2-1/8	.590	.120	5/8	REX5580
5/8	.6250	3/4	5	3-1/8	.590	—	5/8	REX5584
5/8	.6250	3/4	5	3-1/8	.590	.030	5/8	REX5586
5/8	.6250	3/4	5	3-1/8	.590	.060	5/8	REX5587
5/8	.6250	3/4	5	3-1/8	.590	.120	5/8	REX5589
5/8	.6250	3/4	6	4-1/8	.590	—	5/8	REX5593
5/8	.6250	3/4	6	4-1/8	.590	.030	5/8	REX5595
5/8	.6250	3/4	6	4-1/8	.590	.060	5/8	REX5596
5/8	.6250	3/4	6	4-1/8	.590	.120	5/8	REX5598
3/4	.7500	1	4	2	.715	—	3/4	REX5602
3/4	.7500	1	4	2	.715	.030	3/4	REX5604
3/4	.7500	1	4	2	.715	.060	3/4	REX5605
3/4	.7500	1	4	2	.715	.120	3/4	REX5607
3/4	.7500	1	5	2-7/8	.715	—	3/4	REX5611
3/4	.7500	1	5	2-7/8	.715	.030	3/4	REX5613
3/4	.7500	1	5	2-7/8	.715	.060	3/4	REX5614
3/4	.7500	1	5	2-7/8	.715	.120	3/4	REX5616
3/4	.7500	1	6	3-7/8	.715	—	3/4	REX5620
3/4	.7500	1	6	3-7/8	.715	.030	3/4	REX5622
3/4	.7500	1	6	3-7/8	.715	.060	3/4	REX5623
3/4	.7500	1	6	3-7/8	.715	.120	3/4	REX5625
3/4	.7500	1	6	3-7/8	.715	.250	3/4	REX5628
3/4	.7500	1	7	4-7/8	.715	—	3/4	REX5629
3/4	.7500	1	7	4-7/8	.715	.030	3/4	REX5631
3/4	.7500	1	7	4-7/8	.715	.060	3/4	REX5632
3/4	.7500	1	7	4-7/8	.715	.120	3/4	REX5634
1	1.0000	1-1/4	5	2-5/8	.960	—	1	REX5648
1	1.0000	1-1/4	5	2-5/8	.960	.030	1	REX5650
1	1.0000	1-1/4	5	2-5/8	.960	.060	1	REX5651
1	1.0000	1-1/4	5	2-5/8	.960	.120	1	REX5653
1	1.0000	1-1/4	6	3-5/8	.960	—	1	REX5658

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds page 198-199.
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.